

# Sun Louvres

## Roll Form Specification

Sun Louvres to consist of rollformed pre-painted aluminium alloy AA3004 panels, SL 132Z (alternative SL 70Z) 0.6mm thick x 132mm effective height and 98.5mm effective projection (alternative 0.6mm x 70mm effective height and 41.5mm effective projection) with rilled edges. The panels to fix to purpose-made extruded aluminium brackets without the use of any fasteners and designed to permit expansion and contraction.

Paint Finish - Aluminium coil to be chemically pre-treated including degreasing and conversion coating. Both sides of the coil to be coated with a primer then oven baked. Both sides of the coil to be coated with "Colour-Tech G4" paint system and then again oven baked.

